

PLIOBOND® 20 ADHESIVE 571656  
(Musson PBC20 & PBC220)

**1. IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING**

Ashland	Regulatory Information Number	1-800-325-3751
P.O. Box 2219	Telephone	614-790-3333
Columbus, OH 43216	Emergency Telephone Number	1-800-ASHLAND (1-800-274-5263)

Product Name	PLIOBOND© 20 ADHESIVE (GENERAL PURPOSE/INDUSTRIAL)
Product Code	571656
Product Use Description	No Data

**2. HAZARDS IDENTIFICATION**

**Emergency Overview**

Appearance: liquid, tan

WARNING! Flammable Liquid, Highly toxic by inhalation, Toxic by ingestion, Toxic by skin absorption, Corrosive to skin, Corrosive to eyes, Carcinogen.

**Potential Health Effects**

**Routes of Exposure**

Inhalation, Skin contact, Eye contact, Ingestion

**Eye Contact**

Can cause eye irritation. Symptoms include stinging, tearing, redness, and swelling of eyes.

**Skin Contact**

Can cause skin irritation. Prolonged or repeated contact may dry the skin. Symptoms may include redness, burning, and drying and cracking of skin, burns and other skin damage. Additional symptoms of skin contact may include: allergic skin reaction (delayed skin rash which may be followed by blistering, scaling and other skin effects)

**Ingestion**

Swallowing small amounts of this material during normal handling is not likely to cause harmful effects. Swallowing large amounts may be harmful. This material can get into the lungs during swallowing or vomiting. This results in lung inflammation and other lung injury.

PLIOBOND® 20 ADHESIVE 571656  
(Musson PBC20 & PBC220)

### **Ingestion**

Breathing of vapor or mist is possible. Breathing small amounts of this material during normal handling is not likely to cause harmful effects. Breathing large amounts may be harmful. Symptoms are not expected at air concentrations below the recommended exposure limits, if applicable (see Section 8.).

### **Aggravated Medical Condition**

Preexisting disorders of the following organs (or organ systems) may be aggravated by exposure to this material: skin, lung, (for example, asthma-like conditions)

### **Symptoms**

Signs and symptoms of exposure to this material through breathing, swallowing, and/or passage of the material through the skin may include: stomach or intestinal upset (nausea, vomiting, and diarrhea), irritation (nose, throat, airways), central nervous system depression (dizziness, drowsiness, weakness, fatigue, nausea, headache, unconsciousness)

### **Target Organs**

Based on animal studies, exposure to methyl ethyl ketone (MEK) increases the onset of peripheral neuropathy caused by exposure to methyl butyl ketone (MBK), and/or n-hexane, and/or ethyl butylketone. MEK alone has not been shown to cause peripheral neuropathy. Overexposure to this material (or its components) has been suggested as a cause of the following effect in laboratory animals: mild, reversible liver effects, mild, reversible kidney effects.

### **Carcinogenicity**

Human studies have associated nasopharyngeal cancers (area of the upper throat behind the nose) and possibly other respiratory cancers (nasal cavity and sinuses) with formaldehyde exposure in the workplace. Although the evidence is not conclusive, some studies suggest an association between workplace formaldehyde exposure and leukemia. In studies in rats, inhalation of formaldehyde has caused nasal tumors, while ingestion in drinking water has caused leukemia and gastrointestinal tract tumors. Formaldehyde is listed as a carcinogen by the International Agency for Research on Cancer (IARC), the National Toxicology Program (NTP) and the Occupational Safety and Health Administration (OSHA).

### **Reproductive Hazard**

This material (or a component) has been shown to cause harm to the fetus in laboratory animal studies. The relevance of these findings to humans is uncertain.

### **Other Information**

No data

PLIOBOND® 20 ADHESIVE 571656  
(Musson PBC20 & PBC220)

### 3. COMPOSITION/INFORMATION ON INGREDIENTS

<b>Components</b>	<b>CAS-No.</b>	<b>Concentration</b>
METHYL ETHYL KETONE	78-93-3	>=70-<80%
PHENOL	108-95-2	>=1-<1.5%
ORTHO CRESOL	95-48-7	>=0.1-<0.5%
FORMALDEHYDE	50-00-0	>=0.1-<0.5%

### 4. FIRST AID MEASURES

#### Eyes

If symptoms develop, move individual away from exposure and into fresh air. Flush eyes gently with water while holding eyelids apart. If symptoms persist or there is any visual difficulty, seek medical attention.

#### Skin

Remove contaminated clothing. Flush exposed area with large amounts of water. If skin is damaged, seek immediate medical attention. If skin is not damaged and symptoms persist, seek medical attention. Launder clothing before reuse.

#### Ingestion

Seek medical attention. If individual is drowsy or unconscious, do not give anything by mouth; place individual on the left side with the head down. Contact a physician, medical facility, or poison control center for advice about whether to induce vomiting. If possible, do not leave individual unattended.

#### Inhalation

If symptoms develop, immediately move individual away from exposure and into fresh air. Seek immediate medical attention; keep person warm and quiet. If person is not breathing, begin artificial respiration. If breathing is difficult, administer oxygen.

#### Notes to Physician

**Hazards:** This material is an aspiration hazard. Potential danger from aspiration must be weighed against possible oral toxicity (See Section 2 – Swallowing) when deciding whether to induce vomiting.

**Treatment:** No information available.

### 5. FIRE-FIGHTING MEASURES

#### Suitable Extinguishing Media

Water mist, dry powder, foam, carbon dioxide (CO2)

PLIOBOND® 20 ADHESIVE 571656  
(Musson PBC20 & PBC220)

### **Hazardous Combustion Products**

May form; carbon dioxide and carbon monoxide, hydrogen cyanide, nitrogen compounds, phenols, various hydrocarbons

### **Precautions for Fire-Fighting**

Material is volatile and readily gives off vapors which may travel along the ground or be moved by ventilation and ignited by pilot lights, flames, sparks, heaters, smoking, electric motors, static discharge or other ignition sources at locations near the material handling point.

### **Flammability Class for Flammable Liquids**

Flammable Liquid Class 1B

## **6. ACCIDENTAL RELEASE MEASURES**

### **Personal Precautions**

For personal protection see Section 8. Eliminate all ignition sources (flares, flames including pilot lights, electrical sparks). Persons not wearing protective equipment should be excluded from area of spill until clean-up has been completed. Stop spill at source. Prevent from entering drains, sewers, streams or other bodies of water. Prevent from spreading. If runoff occurs, notify authorities as required. Pump or vacuum transfer spilled product to clean containers for recovery. Absorb unrecoverable product. Transfer contaminated absorbent, soil and other materials to containers for disposal.

### **Environmental Precautions**

No data

### **Methods for Cleaning Up**

Absorb liquid on vermiculite, floor absorbent or other absorbent material.

## **7. HANDLING AND STORAGE**

### **Handling**

Containers of this material may be hazardous when emptied. Since emptied containers retain product residues (vapor, liquid, and/or solid), all hazard precautions given in the data sheet must be observed. Static ignition hazard can result from handling and use. Electrically bond and ground all containers, personnel and equipment before transfer or use of material. Special precautions may be necessary to dissipate static electricity for non-conductive containers. Use proper bonding and grounding during product transfer as described in National Fire Protection Association document NFP 77.

PLIOBOND® 20 ADHESIVE 571656  
(Musson PBC20 & PBC220)

**Storage**

No data

**8. EXPOSURE CONTROLS/ PERSONAL PROTECTION****Exposure Guidelines****METHYL ETHYL KETONE** **78-93-3**

ACCIH	time weighed average	200 ppm
ACGIH	Short term exposure limit	300 ppm
NIOSH	Recommended exposure limit (REL):	200 ppm
NIOSH	Recommended exposure limit (REL):	590 mg/m3
NIOSH	Short term exposure limit	300 ppm
NIOSH	Short term exposure limit	885 mg/m3
OSHA Z1	Permissible exposure limit	200 ppm
OSHA Z1	Permissible exposure limit	590 mg/m3

**PHENOL** **108-95-2**

ACCIH	time weighed average	5 ppm
NIOSH	Recommended exposure limit (REL):	5 ppm
NIOSH	Recommended exposure limit (REL):	19 mg/m3
NIOSH	Ceiling Limit Value and Time Period (if specified):	15.6 ppm
NIOSH	Ceiling Limit Value and Time Period (if specified):	60 mg/m3
OSHA Z1	Permissible exposure limit	5 ppm
OSHA Z1	Permissible exposure limit	19 mg/m3

**FORMALDEHYDE** **50-00-0**

ACCIH	Ceiling Limit Value	0.3 ppm
NIOSH	Recommended exposure limit (REL):	0.016 ppm
NIOSH	Recommended exposure limit (REL):	0.016 ppm
NIOSH	Ceiling Limit Value and Time Period (if specified):	0.1 ppm
NIOSH	Ceiling Limit Value and Time Period (if specified):	0.1 ppm
OSHA	timed weighted average	0.75 ppm
OSHA	Short term exposure limit	19 mg/m3
OSHA	OSHA Action level:	0.5 ppm

**General Advice**

These recommendations provide general guidance for handling this product. Personal protective equipment should be selected for individual applications and should consider factors which affect exposure potential, such as handling practices, chemical

PLIOBOND® 20 ADHESIVE 571656  
(Musson PBC20 & PBC220)

concentrations and ventilation. It is ultimately the responsibility of the employer to follow regulatory guidelines established by local authorities.

### Exposure Controls

Provide sufficient mechanical (general and/or local exhaust) ventilation to maintain exposure below TLV(s).

### Eye Protection

Chemical splash goggles in compliance with OSHA regulations are advised; however, OSHA regulations also permit other type safety glasses. Consult your safety representative.

### Skin and Body Protection

To prevent repeated or prolonged skin contact, wear impervious clothing and boots. Wear resistant gloves such as: Natural Rubber

### Respiratory Protection

If workplace exposure limit(s) of product exceeded (see exposure guidelines), a NIOSH approved air-purifying particulate/organic vapor/acid gas combination cartridge is recommended in the absence of proper environmental controls or when there is a potential for dust/vapor inhalation.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state	liquid
Form	No data
Colour	tan
Odour	No data
Boiling point/range	176°F / 80°C @ 760 mmHg
pH	No data
Flash Point	23°F / -5°C Tag open cup
Evaporation rate	1 Ethyl Ether
Exposure limits	2.0% (V) 12.0% (V)
Vapour pressure	71.0000 mmHg @ 68.00°F / 20.00°C
Vapour density	2.5
Density	0.8629 g/cm <sup>3</sup> @ 77.00°F / 25.00°C 7.18 lb/gal @ 68.00°F / 20.00°C
Solubility	No data
Partition coefficient (n-Octanol/water)	No data
Autoignition temperature	No data

PLIOBOND® 20 ADHESIVE 571656  
(Musson PBC20 & PBC220)

## 10. STABILITY AND REACTIVITY

### Stability

Stable

### Conditions to Avoid

Avoid contact with:

### Incompatible Products:

Avoid contact with: strong oxidizing agents

### Hazardous Decomposition Products:

May form: carbon dioxide and carbon monoxide, hydrogen cyanide, nitrogen compounds, phenols, various hydrocarbons

### Hazardous Reactions

Product will not undergo hazardous polymerization

### Thermal Decomposition

No data

## 11. TOXICOLOGICAL INFORMATION

### Acute Oral Toxicity

METHYL ETHYL KETONE LD50 Mouse: 670 mg/kg LD 50 Rat: 2,300 – 3,500 mg/kg

PHENOL LD 50 Rat: 317 mg/kg LD 50 Mouse: 270 mg/kg  
LD 50 Rat: 317 mg/kg LD 50 Dog: 500 mg/kg  
LD 50 Cat: 100 mg/kg LD 50 Rat: 530 mg/kg

ORTHO CRESOL LD 50 Rat: 120 mg/kg

FORMALDEHYDE LD 50 Mouse: 42 mg/kg LD 50 Rat: 100 mg/kg

### Acute Inhalation Toxicity

METHYL ETHYL KETONE LC50 Rat: 11,700 mg/l, 4 h

PLIOBOND® 20 ADHESIVE 571656  
(Musson PBC20 & PBC220)

PHENOL	LC 50 Rat: 316 mg/m3, 4 h
ORTHO CRESOL	LC 50 Mouse: 0.179 mg/l, LC 50 Rat: 1,220 mg/m3, 2 h
FORMALDEHYDE	LC 50 Rat: 203 mg/m3, 2 h

**Acute Dermal Toxicity**

METHYL ETHYL KETONE	LD50 Rabbit: 5 g/kg
PHENOL	LD 50 Rabbit: 850 mg/kg LD 50 Rabbit: 850 mg/kg LD 50 Rat: 669 mg/kg
ORTHO CRESOL	LD 50 Rabbit: 890 mg/kg
FORMALDEHYDE	LD 50 Rabbit: 280 mg/kg

## 12. ECOLOGICAL INFORMATION

**Aquatic Toxicity**

**Acute and Prolonged Toxicity to Fish**

No data

**Acute Toxicity to Aquatic Invertebrates**

No data

**Environmental Fate and Pathways**

No data

## 13. DISPOSAL CONSIDERATIONS

**Waster Disposal Methods**

Destroy by liquid incineration in accordance with applicable regulations. For assistance with your waste management needs – including disposal, recycling and waste stream reduction, contact Ashland Distribution's Environmental Services Group at 1-800-637-7922.

PLIOBOND® 20 ADHESIVE 571656  
(Musson PBC20 & PBC220)

#### 14. TRANSPORT INFORMATION

**IMDG:**

UN1133, ADHESIVES 3, 11

**IATA\_P:**

UN1133, ADHESIVES 3, 11

**IATA\_C:**

UN1133, ADHESIVES 3, 11

**CFR\_ROAD:**

UN1133, ADHESIVES 3, 11

**CFR\_RAIL:**

UN1133, ADHESIVES 3, 11

**CFR\_INWTR:**

UN1133, ADHESIVES 3, 11

**IMDG\_INWTR:**

UN1133, ADHESIVES 3, 11

**IMDG\_ROAD:**

UN1133, ADHESIVES 3, 11

**IMDG\_RAIL:**

UN1133, ADHESIVES 3, 11

#### 15. REGULATORY INFORMATION

**California Prop. 65**

WARNING! This product contains a chemical known in the State of California to cause cancer.

FORMALDEHYDE

**Additional Regulations**

US. Drug Enforcement Administration (DEA). List 1 & 2 Exempt Chemical Mixtures (21 CFR 1310.12(c))

**SARA Hazard Classification**

Fire Hazard

Acute Health Hazard

Chronic Health Hazard

PLIOBOND® 20 ADHESIVE 571656  
(Musson PBC20 & PBC220)

**SARA 313 Component(s)**

PHENOL	108-95-2	1.088%
FORMALDEHYDE	50-00-0	0.1346%

**OSHA Hazards**

Flammable Liquid  
Highly toxic by inhalation  
Toxic by ingestion  
Toxic by skin absorption  
Corrosive to skin  
Corrosive to eyes  
Carcinogen

	Health	Flammability	Reactivity	Other
HMIS	1	3	0	
NFPA	1	3	0	

16. OTHER INFORMATION
-----------------------

The information accumulated herein is believed to be accurate but is not warranted to be whether originating with the company or not. Recipients are advised to confirm in advance of need that the information is correct, applicable, and suitable to their circumstances.

This MSDS has been prepared by Ashland's Environmental Health and Safety Department